



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D3067-1
Job Sheet 183725



Part No: D3067-1

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/25/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		11/30/18	0.00	0.27	Waterjet 1		<i>SB</i> 8/19/18 <i>DAS</i>
120	QC	20 pcs		11/30/18	0.00	0.00	QC8		SEP 26 2018 <i>68</i>
130	Brake NC	20 pcs		11/30/18	0.00	0.16	Brake NC 1		<i>SB</i> <i>DAS</i>
140	QC	20 pcs		11/30/18	0.00	0.00	QC5		OCT 18 2018 <i>68</i>
150	Packaging	20 pcs		11/30/18	0.00	0.00	Packaging3 Large Fab		<i>CPC</i> 9-89
160	QC21-SA	20 Ea		11/30/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL ***

21
9-89

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	1.2500 sf (.0625 ea)	100-Waterjet	<i>208082</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M5052H32S.063	1	25	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890		
2	End Plate	2.749inches ± 0.010	2.759 2.739		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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14710 Aerotech Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 613 892-8200 Email: sales@dartaero.com www.dartaerospac.com Container No: S113595 Part: D3067 - 1 Job No: 183725 Serial No/Batch: S113595 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/25/18				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval 																																																							
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